

ISO-FLEX PRIMER #42

Application Procedures

Iso-Flex Primer #42 is specifically designed for use in bonding Iso-Flex Polyurethane Sealants to aluminum surfaces.

Iso-Flex Primer #42 is packaged in one quart units. It is a single component primer. Replacing the lid on the partially used can will allow the contents to be used at a later date.

INSTALLATION

Iso-Flex Primer #42 should only be applied to abraded aluminum surfaces free from corrosion, oils and grease.

Iso-Flex Primer #42 should be applied by brush. Apply just enough to wet out the surface. Do not apply an excessive amount.

LIMITATIONS. This Primer should only be used on aluminum surfaces, unless specifically recommended by the manufacturer.

USE AND TIMING

Primer must be applied at least 30 minutes prior to sealant application, and should be dry before proceeding. Primer left for over 24 hours without sealant application must be re-primed before proceeding.